



Engine Core Acceptance Criteria

Guidelines

- No visible holes or cracks may be present in the block or any other major components
- Cores must not sustain any damage due to non-operational causes such as fire, rust or mishandling
- 360° crankshaft rotation must be possible

Full (100%) core return credit will be issued when:

- No externally visible cracks or breaks are present on cylinder block and head
- Crankshaft is structurally sound, has not seized (rotating 360° under standard torque) and can be machined if necessary
- Core is delivered in "as removed" condition (i.e., assembled, no basket engines), with no missing or damaged parts

Partial (50%) core return credit will be issued when:

- Major engine components are missing, but with no externally visible cracks or breaks on cylinder block and head

Partial (25%) core credit will be allowed when:

- Block or cylinder head has been cracked or broken
- Crankshaft has been broken or seized Engine is delivered in disassembled condition